

OEM to MMA Cross Reference

Aqua Power to MMA

329	FL-GH	5516	52374	5702	5538	5717	7772
5051	106	5517	994	5703	6325	5718	7924
5052	106-T	5518	28001	5704	794	5719	8068
5500	7114B2	5519	826	5705	992	5720	7386
5504	FL994	5520	7081	5706	4354	5721	7387
5505	9745	5521	7753	5707	6771	5722	7624
5506	9011	5522	7752	5708	9863	5723	689
5508	7234B	5523	7992	5709	0188	5725	0879
5509	7235B	5523	7992	5710	56879	5726	2076
5510	5603	5524	7993	5711	50456	5727	99204
5511	5604	5524	7993	5712	5639	5750	1851
5512	2441	5528	8759	5713	29001	5751	3320
5513	2442	5532	CW994	5714	0402	5752	3322
5514	VO418	5700	8503A	5715	9234		
5515	5805	5701	6351	5716	7169		

Barr to MMA

1-0019	BG	CHV-47-0120	CY4-GH	CR-1-97993	7993	MC-20-90880	0879
1-0007	RS3-4	CHVA-1-84	CW994	CR-20-97924	7772	MC-20-93320A3	3320
1-0067	7081-E	CHVA-47-0000	CW-GH	CR-20-98068	8068	MC-20-93322A3	3322
1-0105	992-G-FW	CM-1-5972-C	121	CR47-C-96108	6108	MC-20-98504	8503A
1-0107	992-G	CM-1-5972-D	424	CR47-C-96562	6562	MC47-27-41811	8503-GB
1-60252	60252	CM-1-5972PKG	(2)7081-GH	MC-1-58759	8759	MC47-27-41812	41812
20-0082	992	CM-1-5972-GPKG	7081-MK	MC-1-65603	5603	MC47-27-41813	8503-GR
20-0097	994-S3	CM-1-6672-B	106	MC-1-65604	5604	MC47-27-48818	48818
20-0100	99204	CM-1-6672-H	106-T	MC-1-77234	7234B	MC47-27-52076	52076
20-0102	2018	CM-1-6677-A	826	MC-1-77235	7235B	MC47-27-87105	8503-GO
21-0005	CY-MG	CM-20-2600402	0402	MC-1-89011	9011	OMC-1-912441	2441
50-512-019	F66CS	CM-20-4142411	5639	MC-1-99746	9745	OMC-1-912442	2442
50-525-020	F68C9	CM-20-6672	794	MC-20-44354	4354	OMC-1-914035	52374
50-512-020	F68CS	CM-20-9225and6	7087-OR	MC-20-55538	5538	OMC-20-910380	0188
CC47-1650-05944	05944	CM-20-9234	9234	MC-20-61851A2	1851	OMC-20-913784	50456
CC47-1650-06022	6022	CR-1-97752	7752	MC-20-76325	6325	OMC-20-982680	9863
CHV-1-83	994	CR-1-97753	7753	MC-20-76351	6351	VO-1-835804	5805
CHV-47-0000	CV-GH	CR-1-97992	7992	MC-20-76771	6771	VO-20-855384	56879

Boat U.S. - Boat America to MMA

274001	0402	274013	5604	274025	7169	274037	8503A
274002	0879	274014	5603	274026	7234B	274038	8561
274003	1851	274015	5639	274027	7235B	274039	9011
274004	2441	274016	56879	274028	7752	274040	9745
274005	2442	274017	5805	274029	7753	274041	9863
274006	28001	274018	6351	274030	7772	274042	992
274007	29001	274019	639	274031	7924	274043	994
274008	4-EXT	274020	6771	274032	794	274044	CRR-1
274009	4354	274021	689	274033	7992	274045	CVCR818
274010	50456	274022	7056	274034	7993	274046	FL994
274011	52374	274023	7081	274035	8068	274047	FLCR818
274012	5538	274024	7114B2	274036	826	274048	VO418

Boat U.S. - Boat America to MMA (cont.)

274049	05944	274076	5805-MK	274100	826-MK	274124	CRR80x3.5
274052	106	274077	60207	274101	826-MK-SS	274125	CV-GH
274053	106-T	274078	6022	274102	826-SS	274126	CVCR-MK
274054	121	274079	60252	274103	8503-GB	274127	CW-GH
274055	121-MK	274080	60252-MK	274104	8503-GO	274128	FL-GH
274056	150	274081	6108	274105	8503-GR	274129	FL994-MK
274057	244-MK	274082	6371-MK	274106	8503A-MK	274130	FLCR-MK
274058	28001-MK	274083	6371-MK-SP	274107	8561-G	274131	M0002
274059	29001-MK	274084	6562	274108	8561-MK	274132	NWK
274060	35908	274085	6562-MK	274109	9011-MK	274133	VO-GH
274061	4354-MK	274086	7056-MK	274110	9745-MK	274134	VO-MK
274062	480	274087	7081-GH	274111	9863-G	274135	VO-ZP
274063	480-FW	274088	7081-MK	274112	9863-MK	274136	F68C9
274064	480-MK	274089	7087-MK	274113	992-G	274137	CS-GH
274065	480-MK-FW	274090	7087-OR	274114	992-G-FW	274138	8759
274066	48043	274091	7169-MK	274115	992-MK	274139	56879-MK
274067	50456-G	274092	7214-MK	274116	992-MK-FW	274140	8759-MK
274068	50456-MK	274093	7296	274117	994-MK	274141	58764
274069	52076	274094	775-MK	274118	CRR-G	274142	CY6-GH
274070	54870	274095	775-MK-A	274119	CRR-G-FW	274143	9234
274071	5538-G	274096	7772-MK	274121	CRR-MK	274144	3320
274072	5538-MK	274097	7854	274120	CRR-G-SP		
274073	560-MK	274098	799-MK	274122	CRR-MK-FW		
274074	56879-MK	274099	826-GH	274123	CRR80x3		

Chris Craft to MMA

16.20-07056	7056	16.50-00212	CW-GH	16.50-05944	05944	16.99-07698	12-CC-105
16.20-07686	7056	16.50-05748	CV-GH	16.50-06022	6022	16.99-08771	12-CC-219

Chrysler to MMA

2469639	639	2847404	5639	3527896	106-T	E7081M	7081
2469557	557	2847405	639	3619659	7801	E9923M	5639
2469559	480	2847480	480	3675141	12-CH-357	E9924M	7087
24965566	826	2847623	5639	3675826	826	3619665	121
2600402	0402	2847886	12-CH-339	3745639	5639	E7228M	7081-GH (2)
2846104	106	3527087	7087	9225 and 9226	7087-OR		
2846689	689	3527794	794	E2934M	9234		

Crusader to MMA

97433	12-CR-913	97296	7296	97854	7854	98125	8125
97913	12-CR-913	97386	7386	97924	7924	98128	8128
97434	12-CR-930	97387	7387	97114	7992	98234	8234
97930	12-CR-930	97624	7624	97992	7992	98126	9015
98123	2209-49	96120	7752	97115	7993	RO29015	9015
97878	2209-89	96121	7752	97911	F68CS	98127	9015-G
96108	6108	97752	7752	97993	7993	96306	CV-GH
96562	6562	97753	7753	98068	8068	96653	CW-GH
97369	7169	97772	7772	98124	8124	727003	F68C9

Indmar to MMA

53-2008	F68CS	992	994	F68C9
53-2009	2018	99204	CV-GH	FL994
53-2018	2018	992-G	F66CS	FL-GH

Marine Power to MMA

0000-815H7	F68C9	0992-000	992	0992-400	4354	0994-600	CV-GH
0991-600	CW-GH	0992-001	992-G-FW	0992-593	99204		F66CS
0991-110	CW994	0992-300	992-G	0994-000	994		F68CS

Mercruiser to MMA

12076	2076	27-73866	FL-GH	59137	143-DEG	79607	12-M-282
22-36305	F68C9	27-87105	8503-GO	60207	60207	805629	5629
22-45084	F68CS	27-97542	0879-G	60252	60252	860246	7114B2
23-47508	47508	27-99757	CS-GH	60427	6771	87114	7114B2
27-18272	8561-G	32-44348T	4348	60462	3651	87290	MC552-SB
27-33395	CV-GH	39920	5538	61851	1851	89011	9011
27-39917	MWS-G	39950	ME-153	63107	12-M-158	90736	MC552-BB
27-41811	8503-GB	42673	9798	63122	ME153	90880	0879
27-41812	41812	44354	4354	65603	5603	93320	3320
27-41813	8503-GR	47441	MC55-TSB	65604	5604	93322	3322
27-46401	CY6-GH	47442	MC55-TBB	73811	MWF	95862	5862
27-46820	CW-GH	47638	MWS	76325	6325	96705	6705
27-47510	47510	49964	3651	76351	6351	98503	8503A
27-48043	48083	52390	6705	76771	6771	98504	8503A
27-48818	48818	54099	5604	77234B	7234B	98562	8561
27-52076	52076	54100	5603	77235B	7235B	99438	12-M-421
27-52546	CY4-GH	54870	54870	77319	12-M-260	99745	9745
27-58764	58764	55538	5538	78984	MC553-SB	99746	9745
27-73812	MWF-G	58759	8759	78985	MC553-BB	99798	9798

OMC to MMA

313851	C20	385780	C16	909312	2228	912627	C16
3850456	50456-G	907932	CY6-GH	909314	CV-GH	913783	50456-G
3850456	54056	908013	0188-G	909786	9863-G	913784	54056
3850476	2229	908488	2228	909829	2229	914035	52374
3852374	52374	908717	FL-GH	909863	9863	980020	0188
3852468	CV-GH	909218	9863	910144	2442	980188	0188
3852476	2229	909279	2442	912441	2441	982680	9863
3855270	54056	909280	2441	912442	2442		

Pleasurecraft to MMA

RM0002	M0002	RO29001	29001	024006A	F68C9	M0007	FL-GH
RO28001	28001						

Sierra to MMA

18-0113	0879-G	18-1946	794	18-1973	5538	18-2854	992-G
18-0183	FL-GH	18-1950	7234B	18-1975	2076	18-2875	0188-G
18-0418	CW-GH	18-1951	7235B	18-1976	4354	18-2909	CS-GH
18-0872	CV-GH	18-1952	9745	18-1977	MC55-TSB	18-2941	480
18-0881	8561-G	18-1953	7114B2	18-1978	6771	18-2971	35908
18-0897	8503-GR	18-1954	5862	18-1995	MWS	18-3575	CP-C46
18-1293	188	18-1955	6705	18-1997	994	18-3584	CP-FSB
18-1902	2441	18-1956	9798	18-1998	FL994	18-4008	60207
18-1903	2442	18-1957	9011	18-1999	992	18-4009	60252
18-1921	9863	18-1958	5604	18-2429	CV-GH	18-4360	480-MK
18-1930	VO418	18-1960	8759	18-2554	41812	18-4361	480-MK
18-1931	5805	18-1962	5603	18-2832	48043	18-4362	6351-MK
18-1935	56879	18-1970	8503A	18-2833	52076	18-4364	992-MK
18-1940	826	18-1971	6351	18-2844	48818		
18-1945	689	18-1972	6325	18-2849	8503-GO		

Volvo to MMA

Volvo #		Volvo #		Volvo #		Volvo #	
834438-4	VO418	835806	5805	855384	56879	855967-6 (4)	VO-GH (1)
8356833	5805	835908	35908	855387-7	VO418	180293	F68C9
835804	5805	841601	CV-GH	856879	56879	3853742	FL-GH
835805	5805	855380	56879	856891	56879		

Tech Tips

When the time comes to replace your manifolds, the easiest way to insure getting the the proper parts for the job is to take a look at your current exhaust system and write down the casting numbers which are on each part. In some cases the number is on the engine side of the manifold and may be hard to see prior to removal. The numbers from your existing parts then can be matched up to the numbers in the cross reference and index on pages 67-74. Some may have no number at all, making it difficult, but not impossible to identify. This is where model number information is handy. Find your engine manufacturer in the table of contents and match up to the model number information on the top of the corresponding page.

When years are listed, this does not refer to the year of the vessel but to the year the engine was manufactured. In many instances the motor can be several years older than the boat.

The installer, whether a hired mechanic or the boat owner, must be aware of the importance of proper gasket installation at the riser to manifold surface. Water leakage at this point is virtually always a gasket seal problem, not a defective part (however, water leakage at an improperly installed gasket will eventually damage the iron parts in addition to allowing water into the engine). Please read our tech tips for installation of gaskets.

Understanding the plumbing of a manifold may help in the installation and reassembly of your manifolds and risers. Familiarize yourself with the OEM service manual and make sketches or photographs of your plumbing system prior to disassembly. This may avoid problems with the installation.

Remember to drain water from your manifolds and risers prior to removal of any of the pieces. Failure to drain the parts can result in damage to your engine due to water ingestion.

Do not alter or modify gaskets. Order the correct parts for your installation. Remember to paint your manifolds, risers and elbows. The cast iron parts come with a coat of primer and must be top-coated for protection against external corrosion.